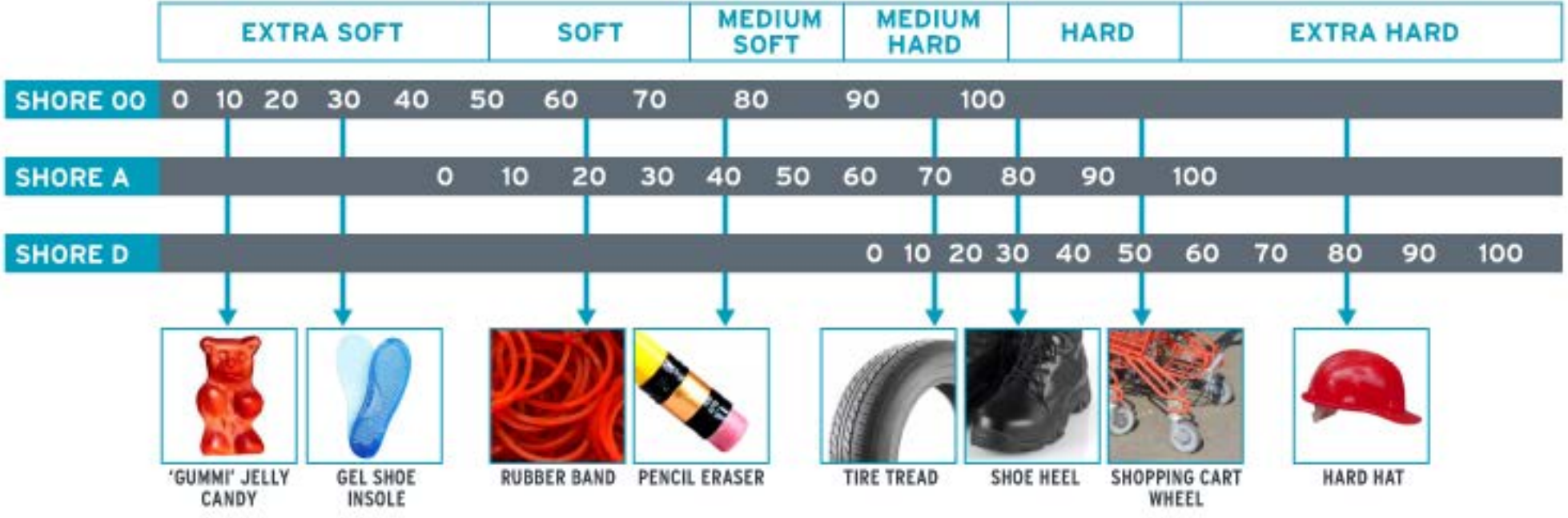SHORE HARDNESS SCALES